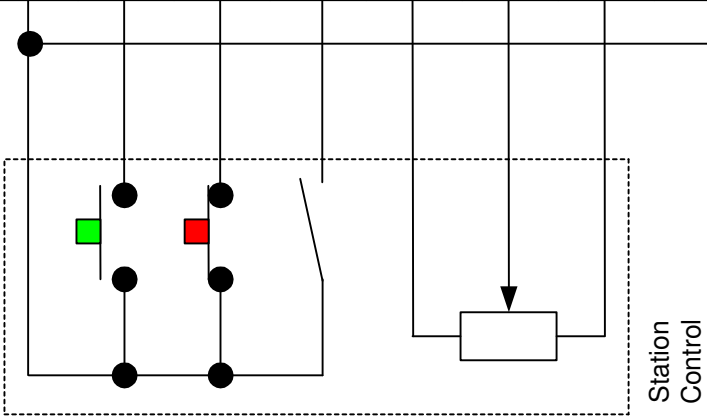


Imoticon Terminals							
+24V	Run	Stop	Forward / Reverse	+10V	Speed ref input	0V	
24V	DI 1	DI 2	DI 3	10V	AI 1	0V	DI 6



Set parameter P00-14 = 2 for push button Start/Stop control

Station
Control